



# IMEON 9.12 - Fan removal procedure

<b>IMEON 9.12 - Fan removal procedure</b>
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Index	Date	Modified pages	Description	Author	Approval
1	17/05/2019	All	Initial release.	R.L.F	L.K

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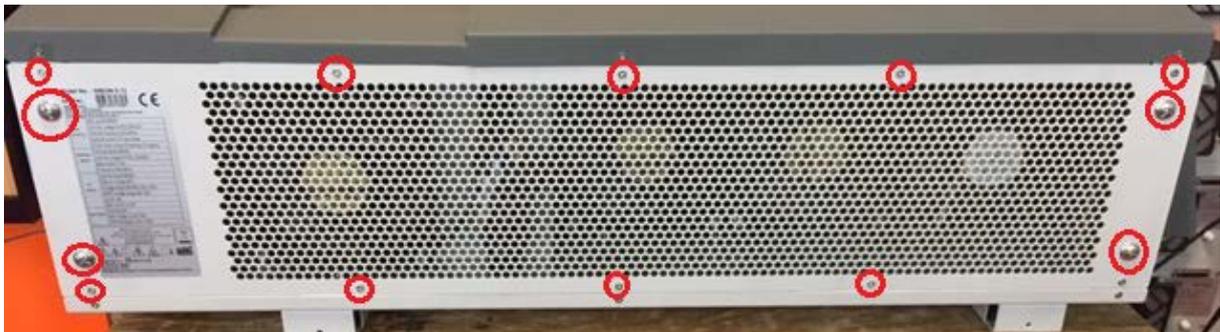
## 1. Purpose

In order to lower the noise generated by the Imeon 9.12, you can disconnect one of the FAN that spins all the time and generates background noise. This modification can be made on all Imeon 9.12 inverter.

This document specifies instructions to make this operation.

## 2. Detailed procedure

1. On inverter right side, unscrew the 14 screws as shown in the picture below.



2. Once the screw removed the lateral panel will come off.



3. Unplug the fan power cable from the connection board. The cable to remove is shown in the below picture (connector in the red square).



4. Once the cable is removed, unscrew the Fan.



5. And then remove the fan.



6. Put back the lateral panel and screw the 14 screws.

